



UNLESS OTHERWISE SPECIFIED

DIMENSIONAL TOL	DIMENSIONS ARE IN INCHES
FRACT.	~ ±1/32 BREAK SHARP CORNERS ~ .015
X.XXX	~ ±.005 FILLET RADII ~ .015
X.XX	~ ±.010 CONCENTRICITY ~ .001
X.X	~ ±.015 SQUARENESS ~ .001
ANGLE	~ .50 PARALLELISM ~ .001
SURFACE RMS	250 RFS EXCEPT WHEN @ MODIFIED
MATERIAL:	

DRAWN BY:	Jason C. Williams	7/22/2012
DESIGNED BY:	Jason C. Williams	7/20/2012
CHECKED BY:		
APPROVED BY:		
QA		

ShalePumps		
TITLE		
SP-1614 INSTALLATION DRAWING		
SIZE	DWG NO	REV
C	S1541001	A
SCALE = NTS	EST WT = N/A	SHEET 1 OF 1